

TM 11-5821-244-20P

TECHNICAL MANUAL

**ORGANIZATIONAL MAINTENANCE REPAIR PARTS
AND SPECIAL TOOLS LIST**

FOR

**RADIO SET AN/ARC-54
(NSN 5821-00-082-3598)**

HEADQUARTERS, DEPARTMENT OF THE ARMY

27 DECEMBER 1985

TECHNICAL MANUAL
No. 11-5821-244-20P

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Washington, DC, 27 December 1985

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Current as of 22 August 1985

REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, US Army Communications-Electronics Command and Fort Monmouth, ATTN: AMSEL-ME-MP, Fort Monmouth, New Jersey 07703-5007. A reply will be furnished direct to you.

TABLE OF CONTENTS

	Page	Illus	Figure
Section I. Introduction	1		
II. Repair Parts List	5		
Group 01 Radio Set AN/ARC-54	5	1	
0101 Control, Radio Set C-1636/ARC-54	9	2	
0102 Receiver-Transmitter, Radio RT-348/ARC-54	11	3	
01020107 R. F. Chassis Subassembly	15	4	
0102010701 R. F. Chassis	19	5	
010202 Fixed I F Amplifier	21	6	
0103 Mounting MT-1535/ARC-54.	23	7	
0104 Connector Assembly	25	8	
Section III. Special Tools List (Not Applicable)			
IV. National Stock Number and Part Number Index	27		

*This manual supersedes TM 11-5821-244-20P, 30 March 1971.

SECTION I

INTRODUCTION

1. Scope

This manual lists spares and repair parts; special tools; special test, measurement, and diagnostic equipment (TMDE), and other special support equipment required for performance of organizational maintenance of the Radio Set AN/ARC-54. It authorizes requisitioning and issue of spares and repair parts as indicated by the source and maintenance codes.

2. General

This Repair Parts and Special Tools List is divided into the following sections:

a. *Section II. Repair Parts List.* A list of spares and repair parts authorized for use in the performance of maintenance. The list also includes parts which must be removed for replacement of the authorized parts. Parts lists are composed of functional groups in numeric sequence, with the parts in each group listed in figure and item number sequence.

b. *Section III. Special Tools List.* Not applicable.

c. *Section IV. National Stock Number and Part Number Index.* A list, in National item identification number (NIIN) sequence, of all National stock numbers (NSN) appearing in the listings, followed by a list, in alphabetic sequence, of all part numbers appearing in the listings. National stock numbers and part numbers are cross-referenced to each illustration figure and item number appearance.

3. Explanation of Columns

a. *Illustration.* This column is divided as follows:

(1) *Figure number.* Indicates the figure number of the illustration on which the item is shown.

(2) *Item number.* The number used to identify item called out in the illustration.

b. Source, Maintenance, and Recoverability (SMR) Codes.

(1) *Source code.* Source codes indicate the manner of acquiring support items for maintenance, repair, or overhaul of end items. Source codes are entered in the first and second positions of the Uniform SMR Code format as follows:

<i>Code</i>	<i>Definition</i>
PA	Item procured and stocked for anticipated or known usage.
XB	Item included in both a depot overhaul/repair kit and a maintenance kit.

NOTE

Cannibalization or salvage may be used as a source of supply for any items source coded above except those coded XA and aircraft support items as restricted by AR 750-1.

(2) *Maintenance code.* Maintenance codes are assigned to indicate the levels of maintenance authorized to USE and REPAIR support items. The maintenance codes are entered in the third and fourth positions of the Uniform SMR Code format as follows:

(a) The maintenance code entered in the third position will indicate the lowest maintenance level authorized to remove, replace, and use the support item. The maintenance code entered in the third position will indicate one of the following levels of maintenance:

<i>Code</i>	<i>Application/Explanation</i>
O	Support item is removed, replaced, used at the organizational level.

(b) The maintenance code entered in the fourth position indicates whether the item is to be repaired and identifies the lowest maintenance level with the capability to perform complete repair (i.e., all authorized maintenance functions). This position will contain one of the following maintenance codes:

<i>Code</i>	<i>Application/Explanation</i>	NOTE
O —	The lowest maintenance level capable of complete repair of the support item is the organizational level.	When a stock numbered item is requisitioned, the repair part received may have a different part number than the part being replaced.
F —	The lowest maintenance level capable of complete repair of the support item is the direct support level.	
D —	The lowest maintenance level capable of complete repair of the support item is the depot level.	
Z —	Nonreparable. No repair is authorized.	
(3) <i>Recoverability code.</i> Recoverability codes are assigned to support items to indicate the disposition action on unserviceable items. The recoverability code is entered in the fifth position of the Uniform SMR Code format as follows:		
<i>Recoverability</i>		
<i>Code</i>	<i>Definition</i>	
Z —	Nonreparable item. When unserviceable, condemn and dispose at the level indicated in position 3.	
F —	Reparable item. When uneconomically reparable, condemn and dispose at the direct support level.	
O —	Reparable item. When uneconomically reparable condemn and dispose at the organizational level.	
D —	Reparable item. When beyond lower level repair capability, return to depot. Condemnation and disposal not authorized below depot level.	
c. <i>National Stock Number.</i> Indicates the National stock number assigned to the item and will be used for requisitioning purposes.		
d. <i>Federal Supply Code for Manufacturer (FSCM).</i> The FSCM is a 5-digit numeric code listed in SB 708-41/42 which is used to identify the manufacturer, distributor, or Government agency, etc.		
e. <i>Part Number.</i> Indicates the primary number used by the manufacturer (individual, company, firm, corporation, or Government activity), which controls the design and characteristics of the item by means of its engineering drawings, specifications, standards, and inspection requirements to identify an item or range of items.		
f. <i>Description.</i> Indicates the Federal item name and, if required, a minimum description to identify the item.		
g. <i>Unit of Measure (U/M).</i> Indicates the standard of the basic quantity of the listed item as used in performing the actual maintenance function. This measure is expressed by a two-character alphabetical abbreviation (e.g., ea, in, pr, etc). When the unit of measure differs from the unit of issue, the lowest unit of issue that will satisfy the required units of measure will be requisitioned.		
h. <i>Quantity incorporated in Unit.</i> Indicates the quantity of the item used in the breakout shown on the illustration figure, which is prepared for a functional group, subfunctional group, or an assembly.		
4. Special Information		
a. The following publications pertain to the Radio Set AN/ARC-54 and its components:		
TM 11-6625-601-12 Electronic Equipment, MK-733/ARC-54		
TM 11-6625-601-20P Electronic Equipment, MK-733/ARC-54		
TM 11-6625-601-34 Electronic Equipment, MK-733/ARC-54		
TM 11-6625-601-34P Electronic Equipment, MK-733/ARC-54		
TM 11-5821-244-12 Radio Set, AN/ARC-54		
TM 11-5821-244-34 Radio Set, AN/ARC-54		
TM 11-5821-244-34P Radio Set, AN/ARC-54		
b. National stock numbers (NSN's) that are missing from P source coded items have been applied for and will be added to this TM by future change/revision when they are entered in the Army Master Data File (AMDF). Until the NSN's		

are established and published, submit exception requisitions to Commander, US Army Communications-Electronics Command, ATTN: AMSEL-MM, Fort Monmouth, NJ 07703-5007 for the part required to support your equipment.

5. How to Locate Repair Parts

a. When National stock number or part number is unknown.

(1) *First.* Using the table of contents, determine the functional group within which the item belongs. This is necessary since illustrations are prepared for functional groups and listings are divided into the same groups.

(2) *Second.* Find the illustration covering the functional group to which the item belongs.

(3) *Third.* Identify the item on the illustration and note the illustration figure and item number of the item.

(4) *Fourth.* Using the Repair Parts Listing, find the figure and item number noted on the illustration.

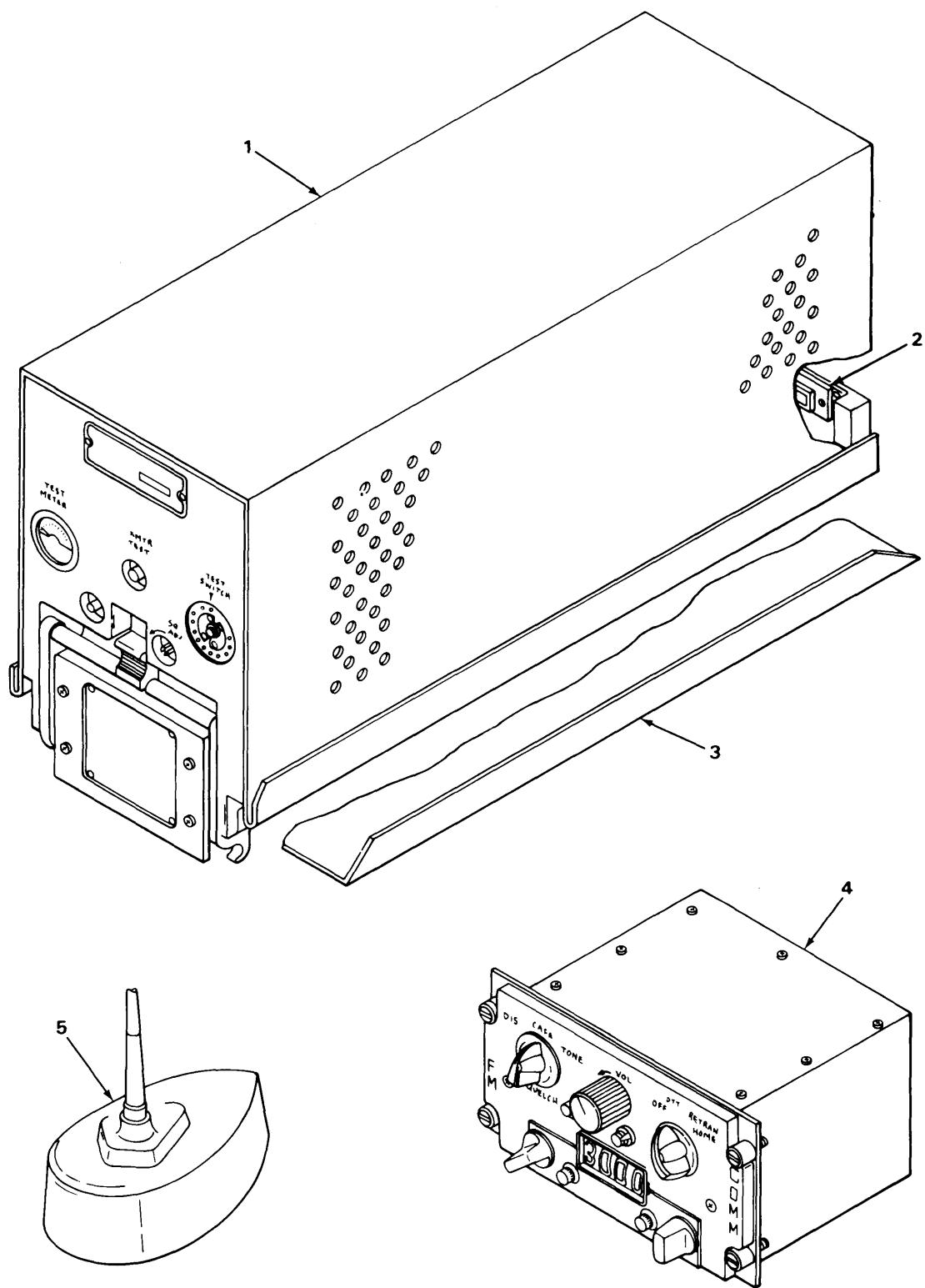
b. When National stock number or part number is known.

(1) *First.* Using the Index of National Stock Numbers and Part Numbers, find the pertinent National stock number or part number. This index is in NIIN sequence followed by a list of part numbers in alphabetic sequence, cross-referenced to the illustration figure number and item number.

(2) *Second.* After finding the figure and item number, locate the figure and item number in the repair parts list.

6. Abbreviations

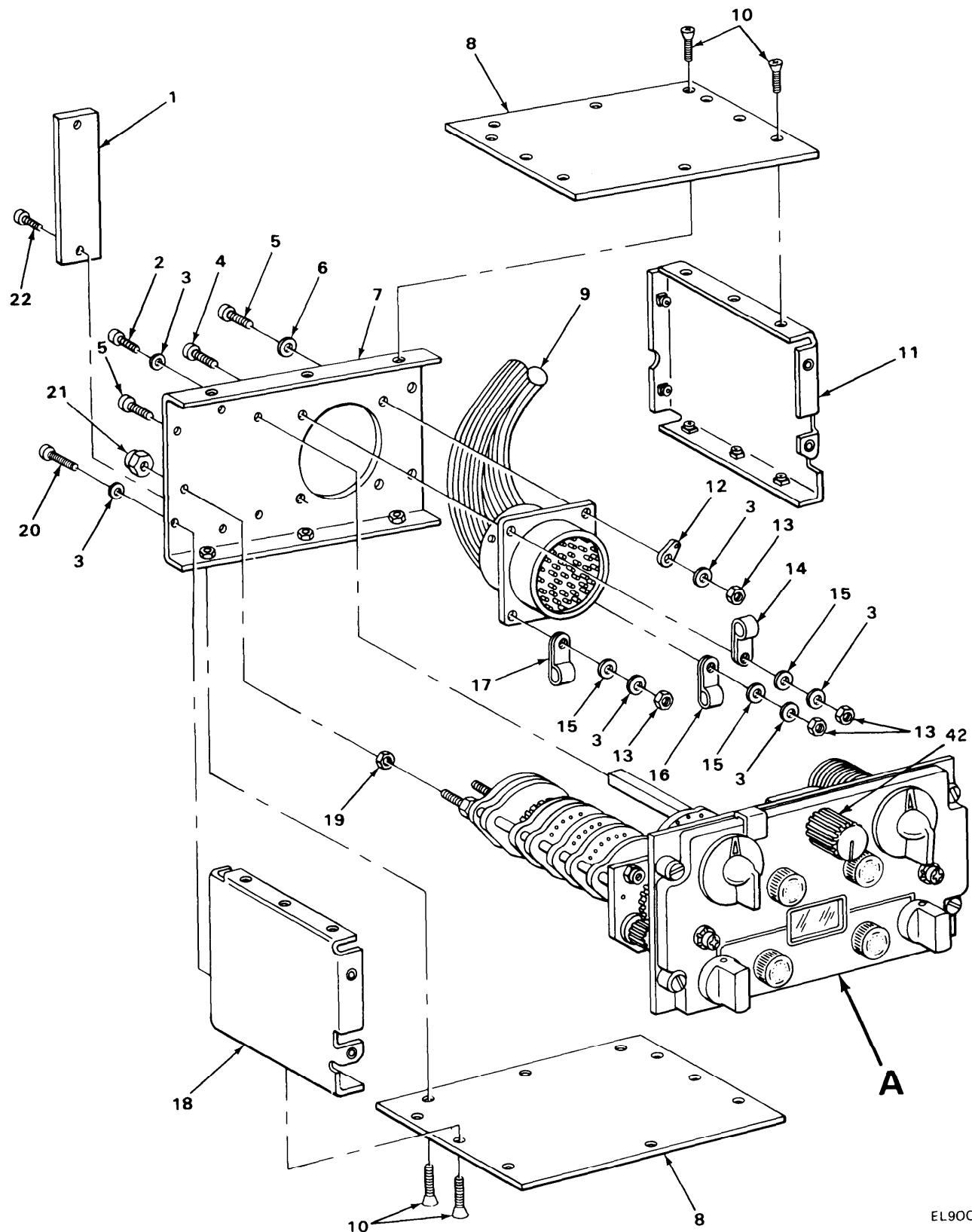
Not applicable.



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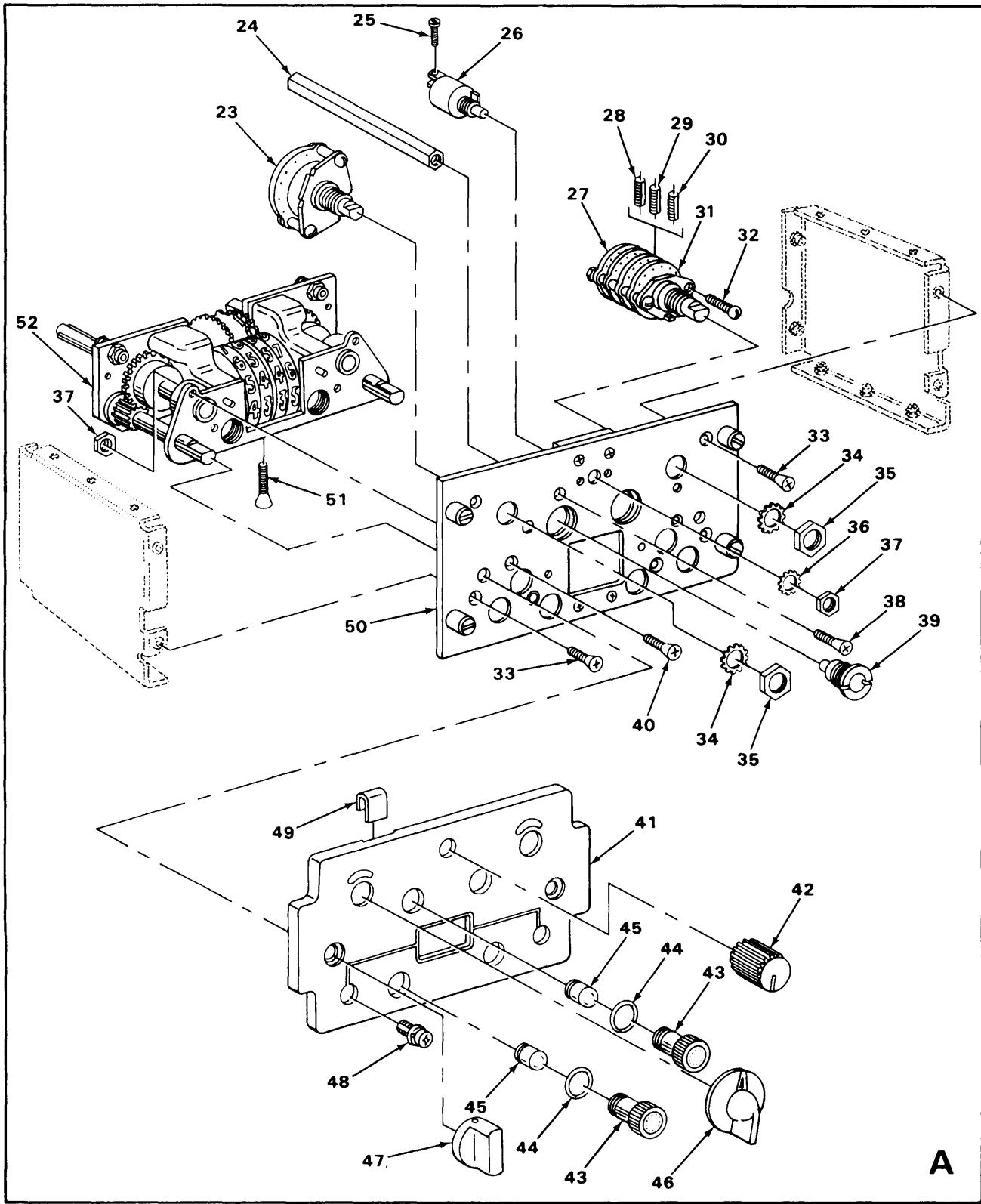
Figure 1. Radio Set AN/ARC-54.

SECTION II			REPAIR PARTS LIST			TM11-5821-244-2UP			
(1) FIG NO	(2) ITEM NO	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) FSCM	(6) PART NUMBER	DESCRIPTION		(7) USABLE ON CODE	(8) QTY IN IN UNIT
GROUP 01 RADIO SET AN/ARC-54									
1	1	XBOFF		80063	SM-D-549669	REC-TRANS RADIO (SEE FIGURE 3 FOR BREAKDOWN)		EA	1
1	2	PAOFF	5935-00-695-4914	80063	SMB5U4709	CONNECTOR ASSEMBLY (SEE FIGURE 7 FOR BREAKDOWN)		EA	1
1	3	XBOFF		80063	SM-B-506292	MOUNTING ASSEMBLY (SEE FIGURE 6 FOR BREAKDOWN)		EA	1
1	4	XBOFF		80063	SM-B-506294	CONTROL RADIO SET (SEE FIGURE 2 FOR BREAKDOWN)		EA	1
1	5	XBOFF		80063	SM-B-381497	COUPLER,ANTENNA		EA	1



EL900002

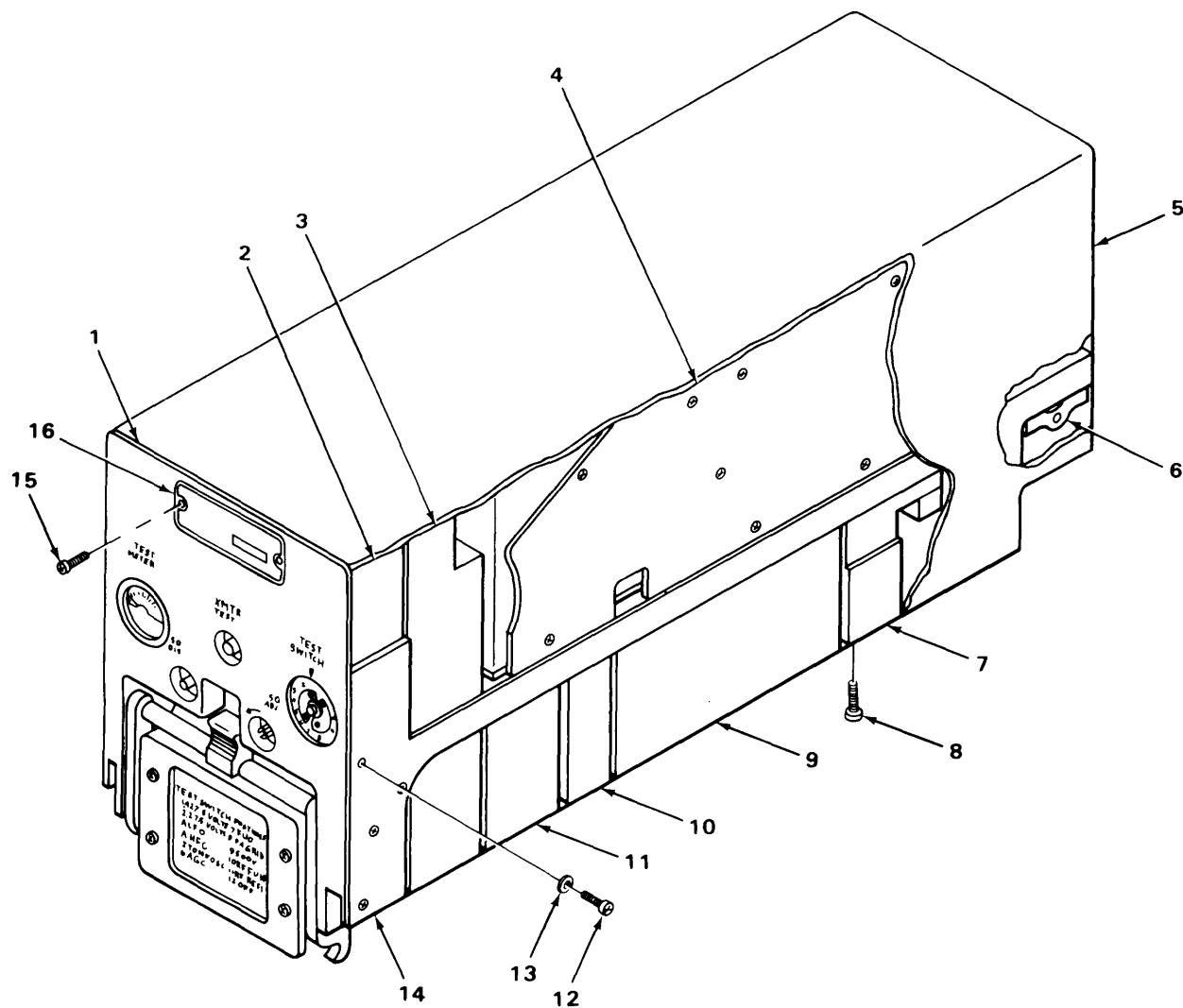
Figure 2. Control, Radio Set C-1636/ARC-54 (Sheet 1 of 2).



EL900003

Figure 2. Control, Radio Set C-1636/ARC-54 (Sheet 2 of 2).

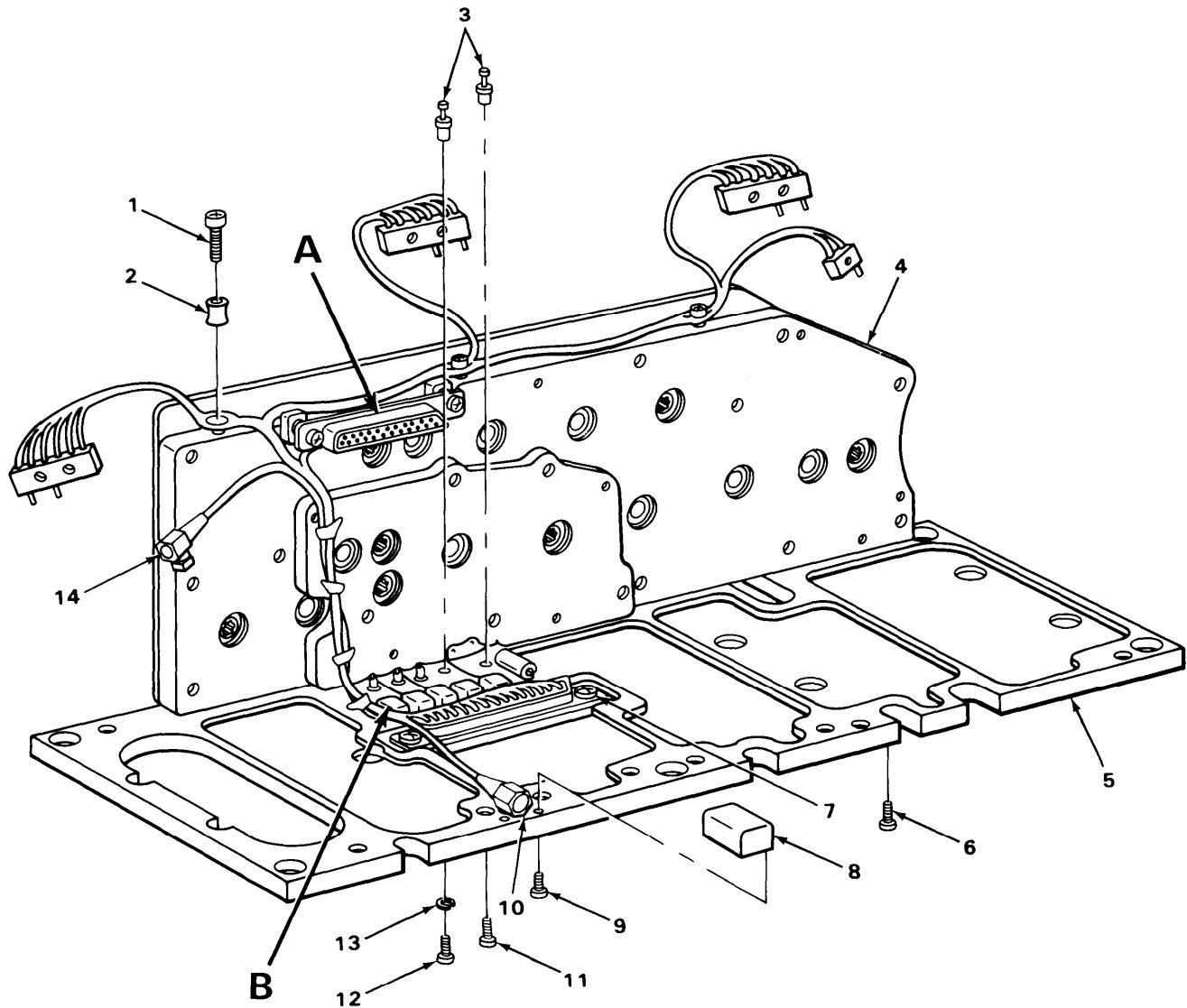
SECTION II			TM11-5821-244-20P								
(1) FIG NO	(2) ITEM NO	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) FSCM	(6) PART NUMBER	DESCRIPTION			(7) USABLE ON CODE	(8) QTY IN U/M	
GROUP 0101 CONTROL, RADIO SET C-1636/ ARC/54											
2	42	PAOZZ	5355-00-728-3157	80063	SMC504181	KNOB			EA	1	
2	43	XBOZZ		80063	SM-C-504056	HOLDER			EA	2	
2	44	PAOZZ	5330-00-585-6663	96906	MS28775-110	PACKING, PREFORMED			EA	4	
2	45	PAOZZ	6240-00-155-7836	96906	MS25237-327	LAMP, INCANDESCENT			EA	2	
2	46	XBOZZ		80063	SM-C-504294	KNOB			EA	2	
2	47	XBOZZ		80063	SM-C-504182	KNOB			EA	2	
2	48	XBOZZ		80063	SM-C-504509	FASTENER			EA	2	
2	49	XBOZZ		80063	SM-C-504285	CLIP			EA	1	



EL900004

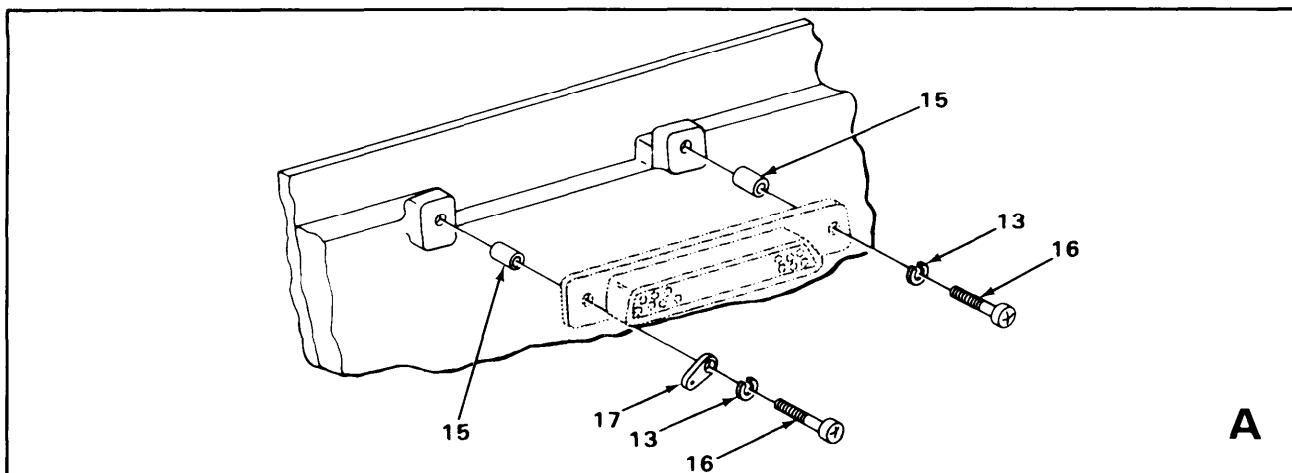
Figure 3. Receiver-Transmitter, Radio RT-348/ARC-54.

(1) FIG NO	(2) ITEM NO	(3) SMR CODE	TM11-5821-244-20P			(6) DESCRIPTION	USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
			(4) NATIONAL STOCK NUMBER	(5) FSCM	(5) PART NUMBER				
GROUP 0102 RECEIVER-TRANSMITTER, RADIO RT-348/ARC-54									
3	1	XBOFF	80063	SM-D-549876	MAIN CHASSIS ASSY			EA	1
3	2	XBOFF	80063	SM-D-549681	SELL CALL MDL ASSY			EA	1
3	3	XBOFF	80063	SM-D-549682	HOMER MDL ASSY			EA	1
3	4	XBOFF	80063	SM-B-549670	RF AMPLIFIER ASSY			EA	1
3	5	XBOZZ	80063	SM-C-549976	COVER ASSEMBLY			EA	1
3	6	XBOZZ	80063	SM-C-549852	TOOL,ADJUSTMENT			EA	1
3	7	XBOFF	80063	SM-D-549683	HARMONIC FILTER MDL			EA	1
3	8	PAOZZ	5305-00-054-5652	96906	MS51957-18	SCREW,MACHINE		EA	1
3	9	XBOFF	80063	SM-D-549659	POWER SUPPLY MDL			EA	1
3	10	XBOFF	80063	SM-D-549679	TRANS AUDIO MDL			EA	1
3	11	XBOFF	80063	SM-D-549678	RECEIVE AUDIO MDL			EA	1
3	12	XBOZZ	80063	SM-B-550351-1	SCREW,MACHINE			EA	1
3	13	XBOZZ	80063	SM-B-550172-2	WASHER,FLAT			EA	1
3	14	XBOFF	80063	SM-D-549677	FIXED IF MDL ASSY (SEE FIGURE 6 FOR BREAKDOWN)			EA	1
3	15	XBOZZ	80063	SM-B-550153-1	SCREW,TAPPING			EA	2
3	16	XBOZZ	80063	SM-B-550281-1	PLATE,IDENTIFICATIO			EA	1

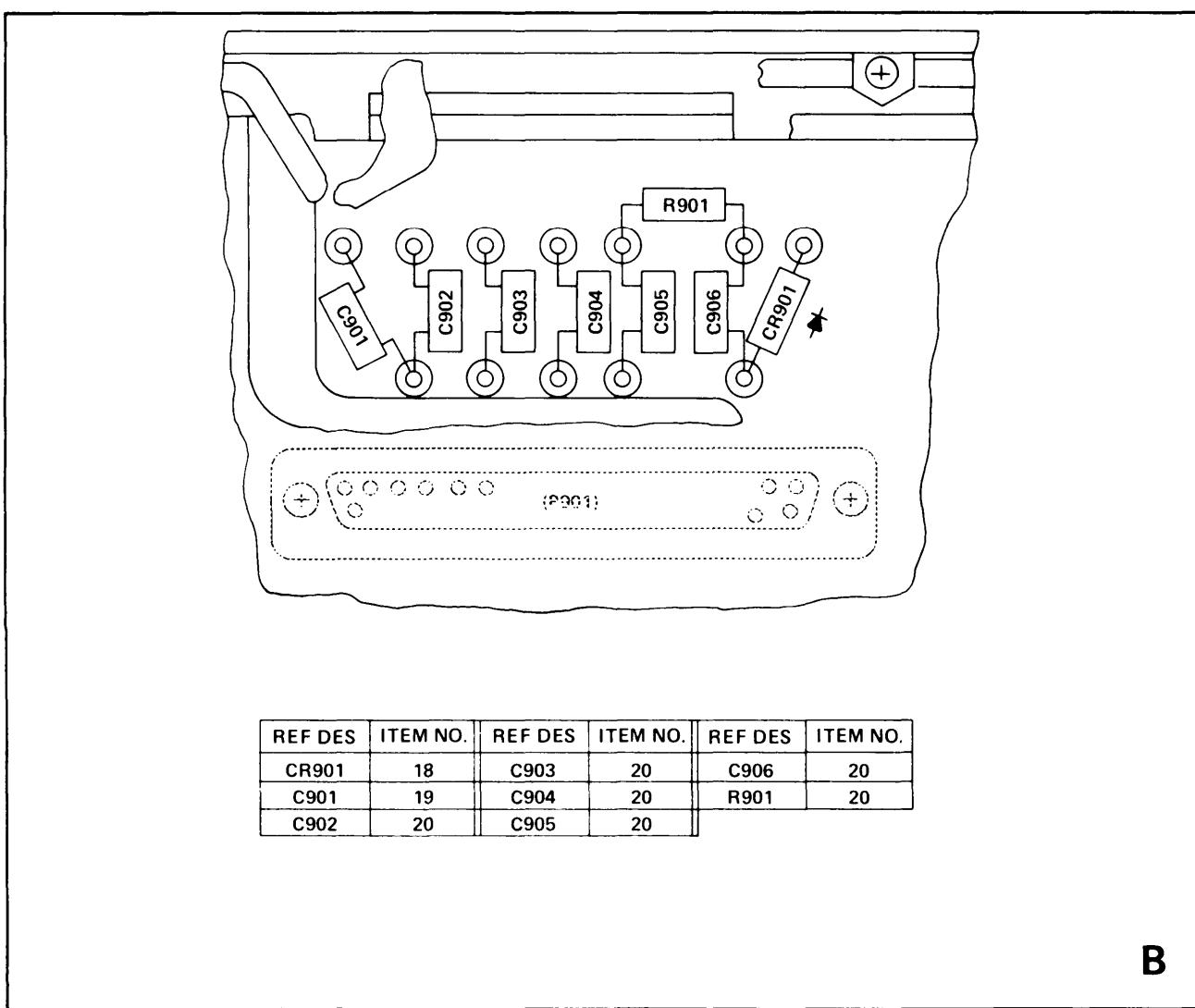


EL900023

Figure 4. RF Chassis Subassembly (Sheet 1 of 2)



A

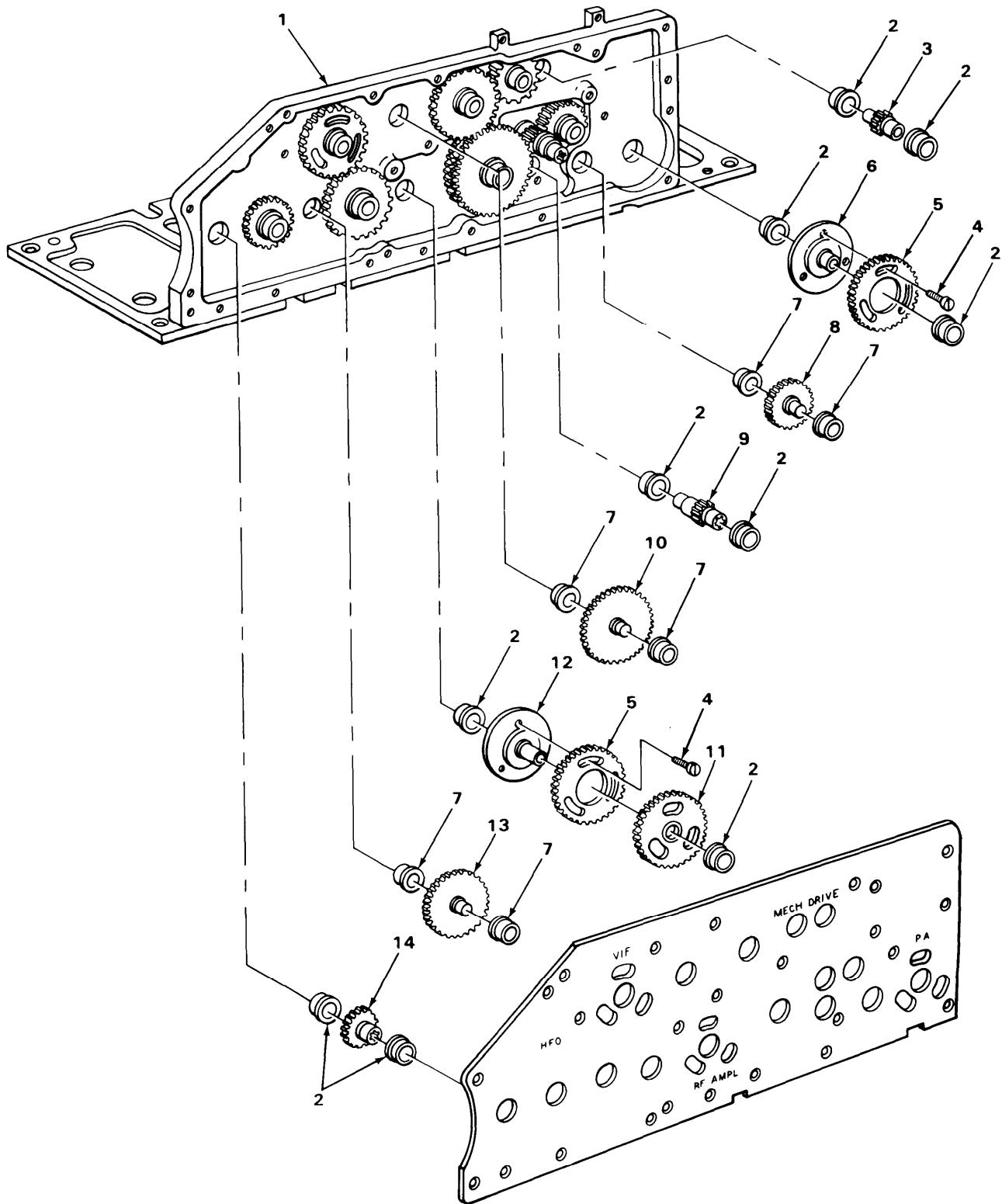


B

Figure 4. RF Chassis Subassembly (Sheet 2 of 2).

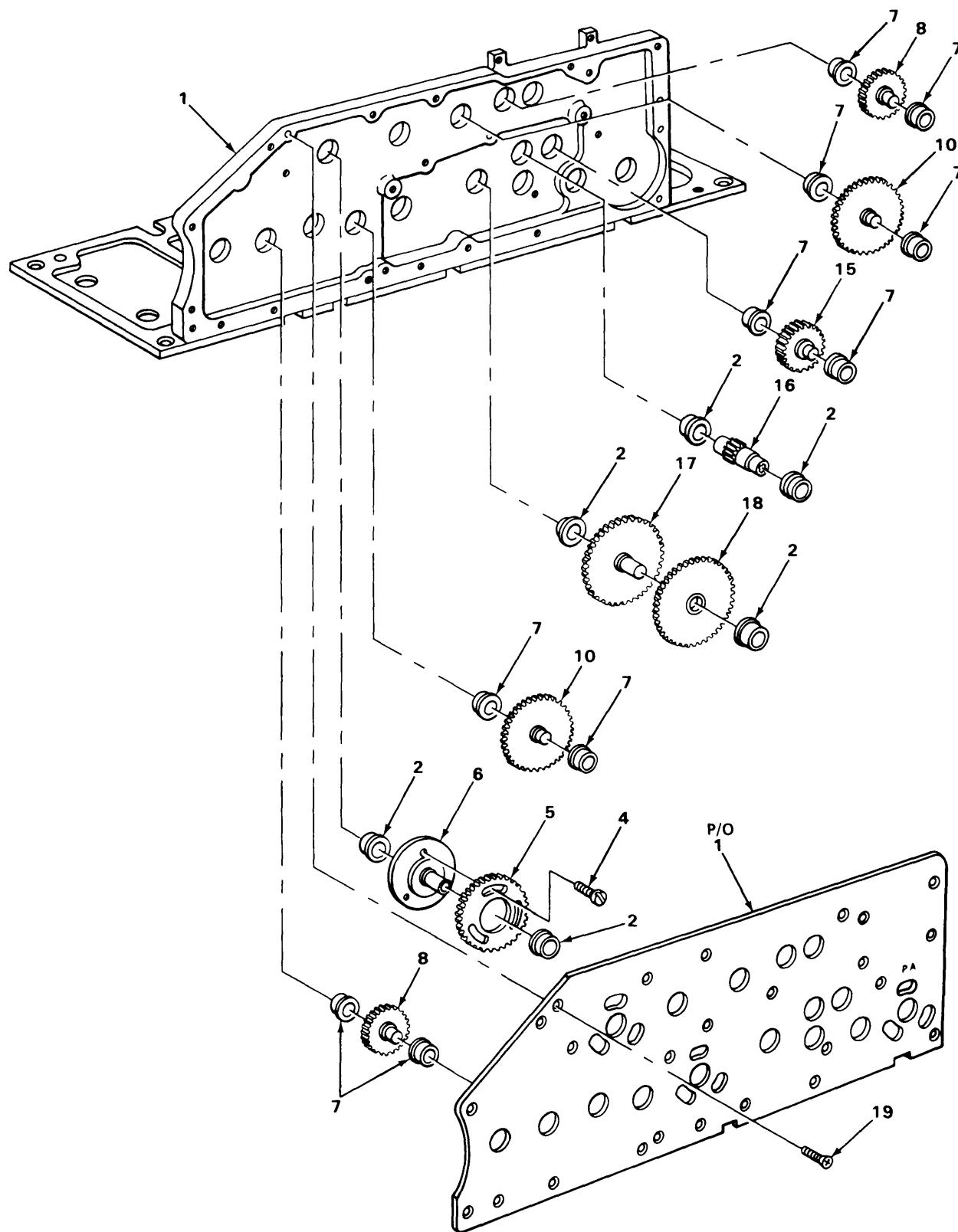
EL900065

(1) FIG NO	(2) ITEM NO	(3) SMR CODE	TM11-5821-244-20P			(6) DESCRIPTION	USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
			(4) NATIONAL STOCK NUMBER	(5) FSCM	(5) PART NUMBER				
GROUP 01020107 R.F. CHASSIS SUBASSEMBLY									
4	1	PAOZZ	5305-00-763-7822	96906	MS51959-14	SCREW,MACHINE		EA	1
4	2	XBOZZ		80063	SM-B-550185	INSULATOR BUSHING		EA	1
4	3	XBOZZ		80063	SM-B-549952-1	TERMINAL INSULATED		EA	2
4	4	XBOFF		80063	SM-D-550133	RF CHASSIS ASSY		EA	1
4	5	XBOZZ		80063	SM-D-550094	PLATE ASSY,BOTTOM		EA	1
4	6	PAOZZ	5305-00-054-5646	73734	23021	SCREW,MACHINE		EA	8
4	7	PAOZZ	5305-00-777-6039	96906	MS51959-12	SCREW,MACHINE		EA	2
4	8	XBOZZ		80063	SM-B-549884	HOLDER		EA	1
4	9	XBOZZ		80063	SM-B-550163	SCREW,MACHINE		EA	2
4	10	XBOZZ		80063	SM-D-549895	RF CHASSIS WIRING		EA	1
4	11	XBOZZ		80063	SM-B-550158-2	SCREW,MACHINE		EA	1
4	12	XBOZZ		80063	SM-B-550158-1	SCREW,MACHINE		EA	1
4	13	PAOZZ	5310-00-928-2690	96906	MS35338-134	WASHER,LOCK		EA	1
4	14	XBOZZ		80063	SM-B-549989	RF CABLE ASSEMBLY		EA	1
4	15	XBOZZ		80063	SM-B-549935-1	SPACER,SLEEVE		EA	2
4	16	PAOZZ	5305-00-954-3938	12745	23728-1-65	SCREW,MACHINE		EA	2
4	17	XBOZZ		80063	SM-B-550042-1	TERMINAL LUG		EA	1
4	18	XBOZZ		81349	IN3026B	DIODE		EA	1
4	19	PAOZZ	5905-00-817-6440	81349	RW59V271	RESISTOR		EA	1
4	20	PAOZZ	5910-00-101-2381	81349	M39014/02-1326	CAPACITOR		EA	6



EL900024

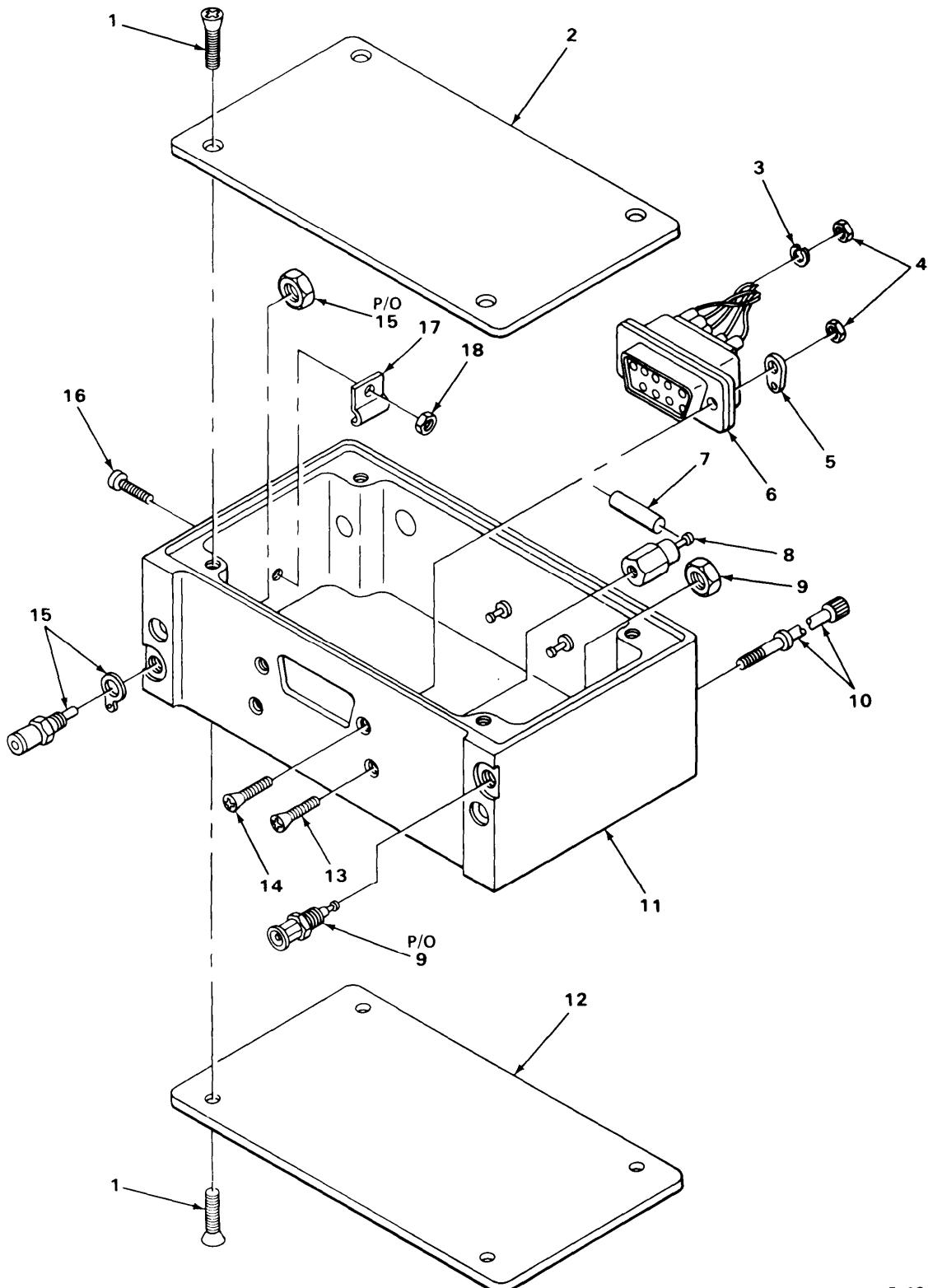
Figure 5. RF Chassis (Sheet 1 of 2).



EL900051

Figure 5. RF Chassis (Sheet 2 of 2).

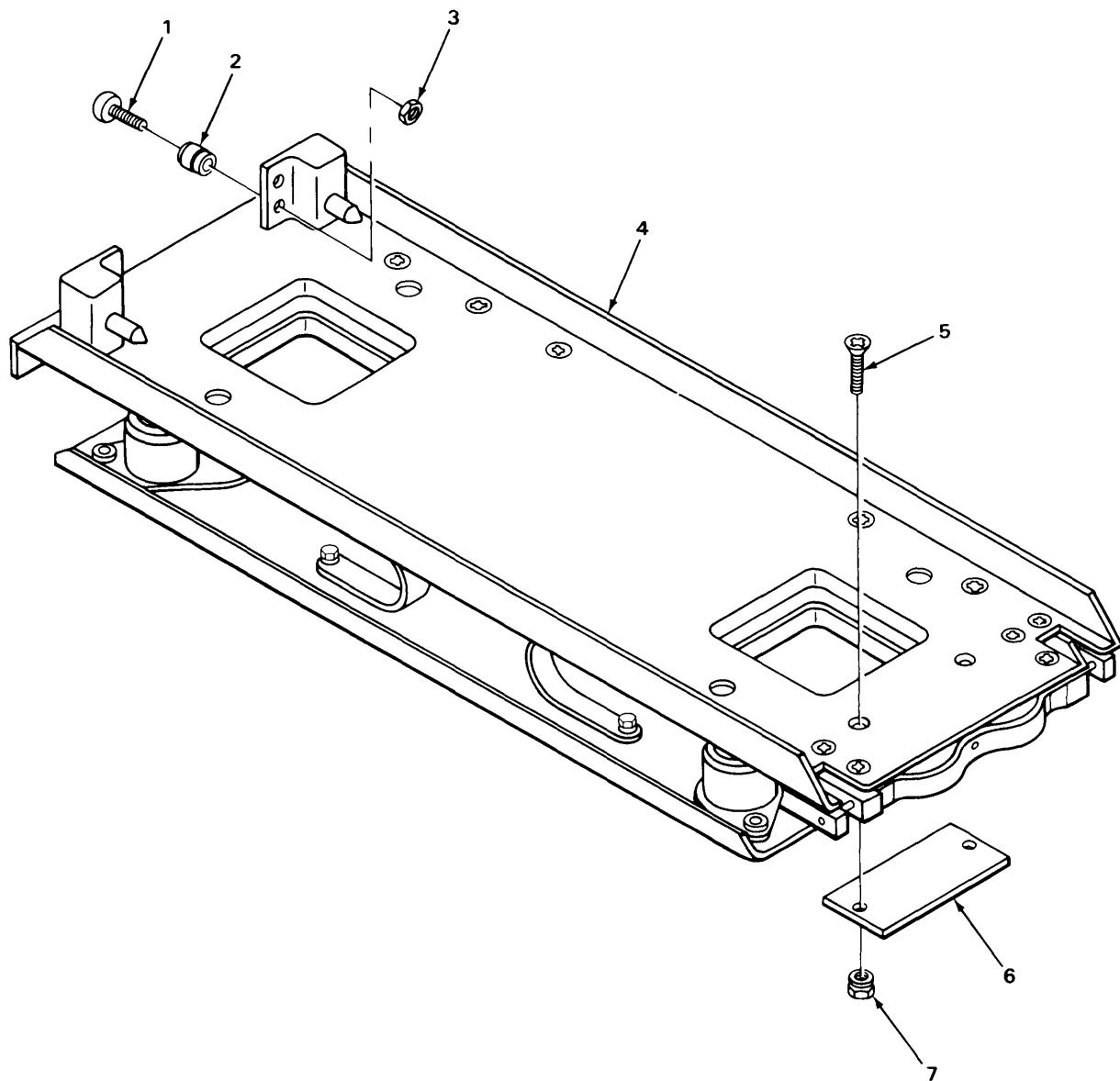
SECTION II			TM11-5821-244-20P						
(1)	(2)	(3)	(4)	(5)	(6)	DESCRIPTION	(7)	(8)	
ILLUSTRATION		NATIONAL					USABLE ON CODE	QTY	
(a)	(b)	ITEM	SMR	STOCK	PART			INC	
FIG	NO	NO	CODE	NUMBER	NUMBER		U/M	IN	
GROUP 0102010701 R.F. CHASSIS									UNIT
5	1	XBOZZ	80063	SM-D-550088	GEAR HOUSING ASSY		EA	1	



EL900025

Figure 6. Fixed IF Amplifier.

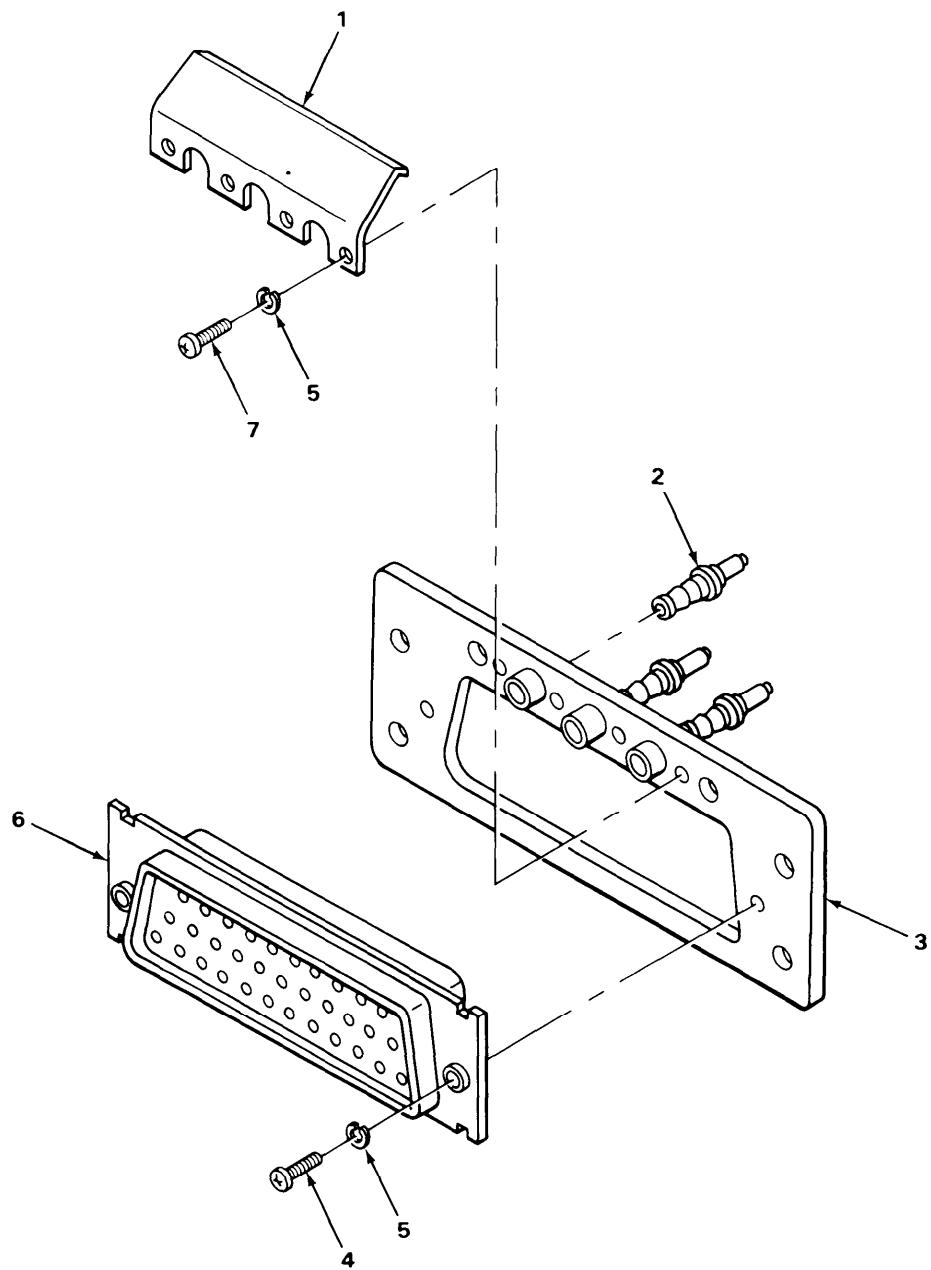
(1) FIG NO	(2) ITEM NO	(3) SMR CODE	TM11-5821-244-20P			(6) DESCRIPTION	USABLE ON CODE	(7) U/M	(8) QTY INC IN UNIT
			(4) NATIONAL STOCK NUMBER	(5) FSCM	(5) PART NUMBER				
GROUP 010202 FIXED IF AMPLIFIER									
6	1	PAOZZ	5305-00-054-5647	96906	MS51957-13	SCREW		EA	8
6	2	PAODD	5821-00-728-3654	95104	516-2645-U03	BOARD ASSEMBLY		EA	1
6	3	PAOZZ	5310-00-939-1063	96906	MS35335-85	WASHER,LOCK		EA	1
6	4	PAOZZ	5310-00-088-0551	96906	MS21044N04	NUT		EA	2
6	5	XBOZZ		80063	SM-C-504133-1	LUG,TERMINAL		EA	1
6	6	XBOZZ		80063	SM-C-504466-1	CONNECTOR		EA	1
6	8	XBOZZ		80063	SM-C-504550	TERMINAL		EA	2
6	9	XBOZZ		80063	SM-C-504067	CONNECTOR		EA	1
6	10	XBOZZ		80063	SM-D-504350-2	SCREW		EA	2
6	11	XBOZZ		80063	SM-C-504263	CHASSIS ASSEMBLY		EA	1
6	12	XBODD		80063	SM-B-504649	BOARD ASSEMBLY		EA	1
6	13	PAOZZ	5305-00-764-2966	96906	MS51959-2	SCREW		EA	2
6	14	PAOZZ	5305-00-957-6636	96906	MS35190-223	SCREW,MACHINE		EA	2
6	15	XBOZZ		80063	SM-C-504031	CONNECTOR		EA	1
6	16	PAOZZ	5305-00-764-2964	96906	MS51959-4	SCREW,MACHINE		EA	1
6	17	XBOZZ		80063	SM-C-504289	CLAMP		EA	1
6	18	XBOZZ		80063	SM-C-504619-1	NUT		EA	1



EL900064

Figure 7. Mounting MT-1535/ARC-54.

(1) ILLUSTRATION (a) FIG NO		(2) (b) ITEM NO		(3) NATIONAL STOCK NUMBER		TM11-5821-244-20P (4) (5)		(6) DESCRIPTION		(7) (8) QTY INC IN UNIT U/M	
FSCM	PART NUMBER	USABLE ON CODE	U/M								
GROUP 0103 MOUNTING MT-1535/ARC-54											
7	1	PAOZZ	5305-00-054-5652	96906	MS51957-18	SCREW,MACHINE			EA	4	
7	2	XBOZZ		80063	SM-C-504269	BUSHING			EA	4	
7	3	XBOZZ	5310-00-088-0551	96906	MS21044N04	NUT,SELF LOCKING HE			EA	4	
7	4	XBOZZ		80063	SM-E-504500	MOUNT ASSEMBLY			EA	1	
7	5	PAOZZ	5305-00-764-2964	96906	MS51959-4	SCREW			EA	2	
7	6	XBOZZ		80063	SM-D-504287	PLATE, IDENT			EA	1	
7	7	XBOZZ		80063	SM-C-504562	NUT,PLAIN,HEXAGON			EA	2	



EL900066

Figure 8. Connector Assembly.

SECTION II
 TM11-5821-244-20P

(1) FIG NO	(2) ITEM NO	(3) SMR CODE	(4) NATIONAL STOCK NUMBER	(5) FSCM	(6) PART NUMBER	(7) USABLE ON CODE	(8) QTY IN U/M
GROUP 0104 CONNECTOR ASSEMBLY							
8	1	XBOZZ		80063	SM-D-504093	PLATE,HOUSING	EA 1
8	3	XBOZZ		80063	SM-D-504307	PLATE,CONNECTOR	EA 1
8	4	XBOZZ	5305-00-054-5637	96906	MS51957-3	SCREW,MACHINE	EA 2
8	5	PAOZZ	5310-00-928-2690	96906	MS35338-134	WASHER,LOCK	EA 2
8	7	PAOZZ	5305-00-054-5635	96906	MS51957-1	SCREW,MACHINE	EA 4

NATIONAL STOCK NUMBER AND PART NUMBER INDEX

NATIONAL STOCK NUMBER	FIGURE NO.	ITEM NO.	NATIONAL STOCK NUMBER	FIGURE NO.	ITEM NO.
5305-00-054-5635	8	7			
5305-00-054-5637	8	4			
5305-00-054-5646	4	6			
5305-00-054-5647	6	1			
5305-00-054-5652	3	8			
5305-00-054-5652	7	1			
5310-00-088-0551	6	4			
5310-00-088-0551	7	3			
5910-00-101-2381	4	20			
6240-00-155-7836	2	45			
5330-00-585-6663	2	44			
5935-00-695-4914	1	2			
5355-00-728-3157	2	42			
5821-00-728-3654	6	2			
5305-00-763-7822	4	1			
5305-00-764-2964	6	16			
5305-00-764-2964	7	5			
5305-00-764-2966	6	13			
5305-00-777-6039	4	7			
5905-00-817-6440	4	19			
5310-00-928-2690	4	13			
5310-00-928-2690	8	5			
5310-00-939-1063	6	3			
5305-00-954-3938	4	16			
5305-00-957-6636	6	14			

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS

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TM 11-5840-340-20P

PUBLICATION DATE

23 Jan 78

PUBLICATION TITLE

Radar Set AN/PRC-76

BE EXACT PIN-POINT WHERE IT IS

IN THIS SPACE TELL WHAT IS WRONG
AND WHAT SHOULD BE DONE ABOUT IT:

PAGE NO	PARA-GRAPH	FIGURE NO	TABLE NO	
33				For item 2, change the NSN to read: 5835-00-134-9186. <u>Reason:</u> Accuracy.
44		19		Identify the cover on the junction box (item no. 5). <u>Reason:</u> It is a separate item and is not called out on figure 19.
45				Add the cover of the junction box as an item in the listing for figure 19. <u>Reason:</u> Same as above

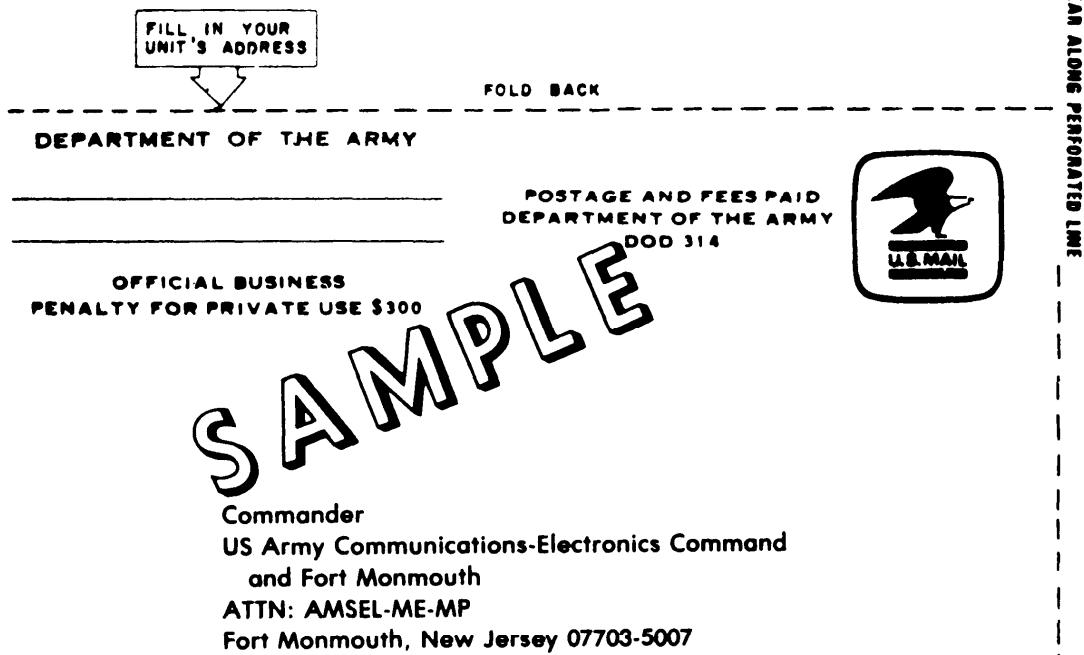
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